



CERTIFICATE

No. A/16-580621

Rev 00

Date 2016-05-24

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INSPECTION CERTIFICATE acc to
EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
753424	Customer order 2016-05-18	Order No. 441779	Subs No. 610245	ABSMT Dispatch note 21505/54
003-00991	ITEMS	ABSMT No. 300-46942	C.Code 46	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353
Steel making process Electric furnace	

Technical requirements
SS 219713 Condition No -24

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-12-1.5 12.00 X 1.50	048242	55187	10	24.0	60.00		
				Total	10	24.0	60.00	
KEY TO HEAT								
Heat Code	Heat No.							
048242	544140							
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048242	0.021	0.39	1.59	0.030	0.0090	17.28	13.05	2.53
	N							
048242	0.041							
Tensile test at room temperature								
Lot	Yield strength		Tensile strength		Elongation			
	MPa	MPa	MPa		%			
	Rp0.2	Rp1.0	Rm		A			
55187	275	309	568		52			

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

The raw material is free from radioactive contamination.

Material free from mercury contamination.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

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The certificate is produced with EDP and valid without signature.